



Mipa Bumper-Paint-Spray

Product Information

D - 1/0211

Art.Nr.: 21221 + Colour Ref. Nr.

Mipa Bumper-Paint-Spray is a high quality, fast drying structured coating for the restoration of the typical plastic surfaces of vehicle parts such as bumpers, exterior mirrors and spoilers, or as an effect spray.



Substrate:

Clean from oil, grease and separators.
Excellent adhesion on wood, metal and rigid plastics



Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner or Mipa Kunststoffreiniger

Characteristics:

Excellent opacity and high coverage
Fast drying
High elasticity
Abrasion resistant and non chalking
Re-coatable with all customary 1K aerosols
High resistance against chemical and mechanical strain

**Colour /
Grade of Gloss:**

Black (0001) Grey (0002)
Satin gloss

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test - Spraying distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness 40 - 50 µm.

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



Drying:

Dust dry:

approx. 10 min.

Set to touch:

approx 1- 2 h.

Full hardness:

24 h.

**Processing
Conditions:**

From +10°C and up to 80% relative air humidity

Storage:

In tightly closed original containers at least 2 years shelf life

**VOC-
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 700 g/l VOC [5.84 lbs/gal]

**Safety
Information:**

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.